	[72]	Inve	entor	Gilbert A. Van Dine Winfield Township, Du Page (	County, Ill.				
	[21]	App	ol. No.	745,803					
	[22]	File	d	July 18, 1968					
	[45]	Pate	ented	Dec. 15, 1970					
	[73]	Assi	gnee	Bell Telephone Laboratories, I Murray Hill, Berkeley Heights a corporation of New York	Incorporated s, N.J.				
	[54] ROLAMITE PUSHBUTTON SWITCH 8 Claims, 8 Drawing Figs.								
	[52]	U.S.	Cl	***************************************					
	F 5 1 1	T-4	CI		200/153				
	[51] Int. Cl								
	[50] Field of Search								
52L, 159, 153, (Inquired)									
	[56]			References Cited					
UNITED STATES PATENTS									
	3,225	,228	12/196	5 Roshala	310/12				
	3,419	697	12/196						
	3,452	175	6/196	9 Wilkes	200/153				
	3,452	309	6/196		335/1X				
	FOREIGN PATENTS								
	526.	230	6/193						
	520,	,200	0/173	1 Germany	Library				

1,083,412	6/1960	Germany	200/159
1,158,085	6/1958	France	200/159

# OTHER REFERENCES

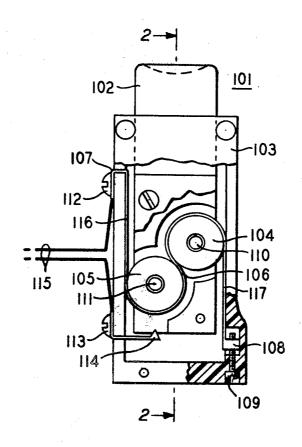
" Product Engineer"; Vol. 38, No. 24, November, 1967, McGraw-Hill Publishers; p. 39

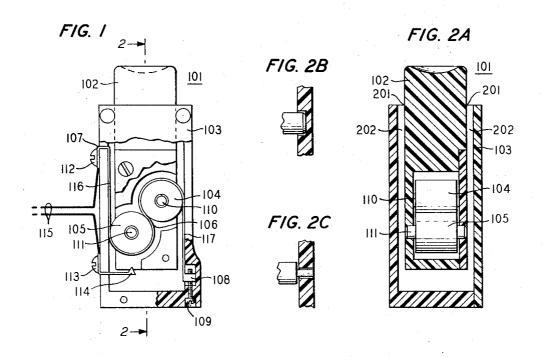
"Rolamite: A New Design Concept (1)"; by D. F. Wilkes; October, 1967, Sandia Laboritores Publishers; all (just title page included). Group 340

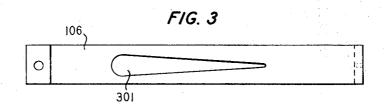
Rolamite: A New Design Concept (II)"; by D. F. Wilkes; December, 1967, Sandia Laboritories Publishers; All (pp. 54, 68, 70, 86, 112, 127, 143, 163, & 170 & 201 included). Group 210

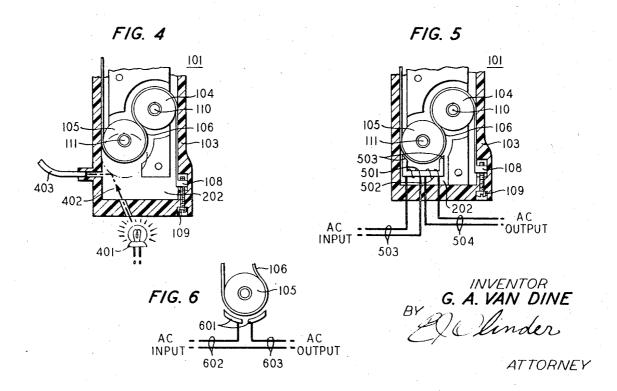
Primary Examiner—Robert K. Schaefer
Assistant Examiner—Robert A. Vanderhye
Attorneys—R. J. Guenther and Edwin B. Cave

ABSTRACT: The principles of a rollerband device are applied to the construction of a pushbutton switch by providing each of the two roller elements with a respective integral shaft and by providing shaft bearings on the inner surface of a hollow pushbutton member. Circuit completion may be effected, alternatively, by mechanical contacts, by light transmission, capacitively or inductively.









# **ROLAMITE PUSHBUTTON SWITCH**

### **BACKGROUND OF THE INVENTION**

#### 1. Field of the Invention

This invention relates to manually operable electrical switches and more particularly to pushbutton switches.

#### 2. Description of the Prior Art

Increasingly widespread use of pushbutton switches throughout the computer field in telephony and in assorted automatic control systems has served to focus attention on a number of problems inherent in the operation, maintenance and construction of such switches. Undue friction between the moving parts, misalignment, introduction of dirt and foreign substances, contact wear, and unsuitable force versus depression characteristics are some of the problems involved, any one of which may adversely affect either the reliability or the convenience of switch operation which in turn adversely affects the operation of the associated equipment.

A typical, conventional and widely used type of pushbutton 20 switch is shown by R. E. Wirshing in U.S. Pat. No. 2,873,334, issued on Feb. 10, 1959. Considering the simplicity of the function performed, it is evident that the structure of switches is undesirably complex. Accordingly, a broad object of the invention is to simplify the construction of pushbutton switches.

Another object is to enhance the reliability of such switches.

Inasmuch as keyboards being utilized in the computer and communications fields are increasing in size and complexity, the rapidity with which a number of pushbutton switches can be sequentially operated is now a major consideration in pushbutton design. The speed of operation is in large measure affected by the pushbutton "feel," which is primarily determined by the force versus depression characteristic. In the prior art this consideration has played a minor role, and has necessarily been compromised or controlled by consideration given to other requirements. Accordingly, a primary object of this invention is to incorporate in a pushbutton switch preselected force versus depression characteristics substantially independent from other design requirements.

### **SUMMARY OF THE INVENTION**

The stated objects and related objects are achieved in accordance with the principles of the invention by turning to account certain features of a relatively new mechanical force- 45 translation device commonly termed a "roller band" which is also identified as a Rolamite device. A roller band comprises a pair of roller members with parallel axes in combination with a flexible metal band, such as steel, disposed in an S-configuration separating the rollers and looping around one side of each 50 of the rollers. The assembly is slipped between parallel surfaces and the band ends are pulled into tension and anchored. The device is virtually frictionless and can be rolled from one end of its assembly to the other with very little force. In comparable arrangements of wholly conventional roller bearings or ball bearings, the friction forces are typically between 10 times and 100 times greater than in the roller band device. A roller band unit can be miniaturized to a remarkable degree, needs no lubrication in service, is inexpensive to produce, demands no precise tolerances and is relatively insensitive to dirt. A wide variety of uses has been suggested for various forms of the roller band device, including use as a thermostat, pivot, bearing, speed reducer, snap-action switch, valve, shock absorber, damper, relay and piston. Roller band devices and 65 various proposed uses thereof are described in the Mechanical Design and Power Transmission portion of "Product Engineering," Nov. 6,1967, published by McGraw-Hill.

As indicated above, the general suggestion of adapting the principles of the roller band to a switch has been made in the prior art. The features of the invention disclosed herein are directed to specific and unique means for accomplishing the broadly suggested adaptation and more particularly to specific and unique means for adapting a roller band device to the needs of a pushbutton switch.

In accordance with the invention each of two roller elements in a roller band device is formed with respective integral shifts. Bearings for the shafts are provided on opposite interior surfaces of a hollow pushbutton member. An outer fixed casing member provides anchoring points for the spring band and also provides the parallel surfaces which support the rollers. Circuit completion may be effected advantageously by metallic contacts, by controlled light transmission, capacitively or inductively.

# DESCRIPTION OF THE DRAWING

FIG. 1 is a front view partially broken away and partially in cross section of a pushbutton switch in accordance with the invention:

FIG. 2A is a cross section view of the assembly shown in FIG. 1 taken along the staggered line 2-2;

FIG. 2B is a cross section view of a first alternative bearing detail for the device shown in FIG. 2A;

FIG. 2C is a cross section view of a second alternative bearing detail for the device shown in FIG. 2A;

FIG. 3 is a plan view of the band 106 shown in FIG. 1;

FIG. 4 is a partial cross section view of the assembly shown in FIG. 1 wherein circuit completion is effected by light transmission:

FIG. 5 is a partial cross section view of the assembly shown in FIG. 1 wherein circuit completion is effected inductively; and

FIG. 6 is a partial cross section view of the assembly shown 30 in FIG. 1 wherein circuit completion is effected capacitively.

#### **DESCRIPTION OF THE EMBODIMENT**

The switch assembly 101 shown in FIG. 1 includes a switch housing member 103 which provides parallel surfaces and anchoring points for the roller band. Within the hollow portion or cavity of the pushbutton 102 are mounted a pair of cylindrical rollers 104 and 105 with integral respective shafts 110 and 111.

A spring band 106 which may advantageously be constructed of spring steel for example is looped around each of the rollers 104 and 105 in an S-configuration. One end 107 of the band 106 is anchored by terminal screw 112, and the opposite end 108 is secured by a tension adjusting screw 109. It will be obvious that a spring or other tensioning device may be substituted for the adjusting screw. Accordingly, both ends of the band 106 are anchored to the casing member. A second terminal screw 113 supports a switch contact 114, and electrical leads 115 are fixed to the terminal screws 112 and 113.

Operation of the pushbutton switch 101 is effected by pressing downwardly on the top portion of the pushbutton 102. In accordance with the invention, the axes of the rollers 104 and 105 are parallel and remain equidistant irrespective of upward or downward travel. As a consequence the pushbutton 102, being supported by the four shaft ends of the rollers, is constrained from any lateral or tilting motion, and is free to move along in the direction of roller motion. As the rollers 104 and 105 move downwardly together with the pushbutton 102 to which they are affixed, the end or free portion 116 of the band 106 is lengthened and the end or free portion 117 of the band 106 is shortened. During operation, the only potentially significant source of friction in the switch is present at the bearing points at which the shafts 110 and 111 support the pushbutton 102. Such bearing points may readily be designed for minimal friction. Some slight additional friction occurs from the pressure of the rollers 104 and 105 against the spring band 106 and between the band 106 and the inner surfaces of the housing 103. The combination of the friction forces indicated, however, is insignificant, and the force-displacement characteristics of the switch are determined almost entirely by the characteristics of the roller band unit itself. As is known in the prior art, the band characteristics may be tailored to meet specific needs by cutting holes or slots in the band 106, such as the slot 301 shown in FIG. 3, or by varying the bandwidth or 75 spring constant.

Thus, pushbutton force available for switch operation, as a function of the degree of pushbutton depression, may be precisely controlled in both amount and direction by proper band design. Since pushbutton switches commonly have requirements for a detent, the inherent ability to design the required force reversal at any point in the pushbutton travel is another consideration which makes the device particularly advantageous for use in such switches

When the switch shown in FIG. 1 reaches the lower end of its travel, mechanical contact is made between the switch con- 10 tact 114 and the conductive spring band 106, thus completing a circuit path between the leads 115. The motion of the band at the moment of contact is partially at right angles to the contact 114, producing a wiping action which is known from the prior art to be particularly advantageous for keeping contacts 15

As shown in FIG. 2A the integral shafts 110 and 111 of the rollers 104 and 105 are supported in corresponding apertures in the sides of the pushbutton 102. Even greater simplicity in fabrication may be achieved by employing dimplelike depressions on the interior surface of the pushbutton 102 to serve as bearing surfaces for the shafts 110 and 111, as shown in FIG. 2B. Another alternative bearing arrangement is shown in FIG.

A wide variety of materials may be employed for the con- 25 struction of a switch in accordance with the invention. Plastics such as nylon and Teflon are particularly advantageous materials for the rollers and their integral shafts, owing to their low cost, suitability for mass production and their low coefficients of friction.

Circuit completion of a switch in accordance with the invention may be effected by various means as shown, for example, in FIG. 4 where a light source 401 introduces a beam 402 into the cavity 202 of the housing 103. When the switch 101 is moved to its "on" position, the light beam 402 is reflected 35 from the highly reflective surface of the band 106 into a lightconducting optical fiber 403. The light thus transmitted may then be employed to effect circuit completion by means of a conventional photosensitive device.

Another means of circuit completion by a switch in ac- 40 cordance with the invention is shown in FIG. 5. Coils 501 and 502 are positioned within the cavity 202 but the inductive coupling between them is normally insufficient to pass the alternating current signal from the input leads 503 to the output leads 504. When the switch 101 is operated, however, the 45 roller and band bridges the gap between the pole pieces 503. Provided the band, or both the band and the roller are made of magnetically permeable material, the inductive coupling between the coils increases sufficiently to permit the completion of an inductive path from leads 503 to leads 504.

FIG. 6 illustrates a means of circuit completion employing capacitive coupling. An AC input is coupled from the input leads 602 to the output leads 603 by means of the capacitive plates 601 in combination with the conductive band 106

It is to be understood that the embodiment described herein 55 is merely illustrative of the principles of the invention. Various modifications thereto may be effected by persons skilled in the art without departing from the spirit and scope of the invention.

I claim:

1. A switch comprising, in combination;

a substantially hollow body portion;

a partially hollow pushbutton member mounted for pistonlike movement within said body portion;

a flexible resilient band with each of the end portions 65 thereof affixed to respective diametrically opposed paral-

lel surfaces of the inner surface of said body portion; the center portion of said band being disposed in an S-type configuration between said end portions;

a pair of substantially cylindrical roller members each positioned and constrained within one of the open curves of said S-type configuration of said band;

said roller members each including a pair of protruding, in-

tegral shaft members; said pushbutton member including first bearing means supported by said shaft members thereby permitting rotational movement of said shaft members;

said parallel portions serving as second bearing means for supporting said band as said roller members bear outwardly against said band, said roller members being constrained thereby to roll in a linear direction only;

whereby the force-displacement characteristics of said pushbutton member are determined primarily by the characteristics of said band rather than by frictional forces: and

electrical circuit means operatively responsive to a preselected length of travel of said pushbutton member.

2. Apparatus in accordance with claim 1 wherein said protruding shaft members are integral with said roller mem-

3. Apparatus in accordance with claim 1 wherein said first bearing means comprises depressions on the inner surfaces of said pushbutton member.

4. Apparatus in accordance with claim 1 wherein said circuit means includes a light source directing a light beam into the lower portion of said body member, said band serving as a reflecting surface for said beam when said band is moved into the path of said beam, and means for conducting said beam when so reflected thereby to complete said circuit.

5. Apparatus in accordance with claim 1 wherein said circuit means includes first and second pairs of leads, each of said pairs terminating in a respective coil positioned in spaced relation to each other within the lower portion of said body member and mounted on a common core of magnetic material, said band, being comprised of magnetically permeable material, completing inductive coupling between said coils when moved into close proximity therewith by the downward movement of said pushbutton.

6. A pushbutton switch comprising, in combination: a substantially hollow cylindrical body member;

a substantially hollow cylindrical pushbutton member; a roller band mechanism comprising a resilient band and a pair of roller members housed substantially within said pushbutton member;

said roller members each including a respective integral shaft member:

first bearing surfaces on the inner surface of said pushbutton member for support by said shaft members;

second bearing surfaces on the inner surface of said body member for supporting said roller members as they press outwardly against said band, the ends of said band being affixed to said body member; and

means responsive to the downward movement of said pushbutton and said roller band mechanism for completing an electrical circuit.

7. Apparatus in accordance with claim 6 wherein said first bearing surfaces comprise apertures in the walls of said body

8. Apparatus in accordance with claim 6 wherein said first bearing surfaces comprise depressions in the walls of said body member.

70